

5/26

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| DART AEROSPACE LTD | Work Order: | 23532 |
| Description: Heli-Utility-Basket, Lightweight | Part Number: | D350-721-041 |
| Drawing: | Qty: | 1 |
| Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1 | | Page 1 of 2 |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|------|---------------|---|---------|-------------|-------------|-------|---|-----------|--------|---------|---|-----------|---------------|--------|---|---------------|-----------------|--------|---|---------|--------|--------|---|-----------|---------|---------|---|---------|-------|--------|---|---------|--------|--------|---|-----------|---------|--------|----|------------|--------|--------|----|-----------|-------------|--------|---|----------|------|--------|---|---------|------|--------|---|---------|------|--------|---|---------|------|--------|---|------------|--------|--------|---|-------------|--------|-------|---|------------|--------|--------|---|----------|--------|--------|----|----------|--------|--------|---|---------|--------|--------|----|---------------|-------|--------|---|--------------|-------|--------|---|-----------|-------------|--------|---|-----------|-------------|--------|---|-----------|-------------|--------|--|----------|---|
| 1 | DC | Issue Travelers for: D350-721-041 Utility Basket Assy, LH/RH D3324-041 Basket Base Assembly D3325-041 Basket Lid Assembly Drawing not required | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | Batch 23532 23532 23532 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | DC | Photocopy bluefile and create labels per PPP D350-721-041 CHG001 | | 05/06/08 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | WS | Go to Travelers D3324-041 & D3325-041 | | 05/06/08 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | GA | Pick: Assembly Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>2</td><td>D2022-101</td><td>Spacer</td><td>B21505</td></tr> <tr><td>1</td><td>D2332-041</td><td>Prop Assembly</td><td>B23250</td></tr> <tr><td>1</td><td>D2530</td><td>Handle Assembly</td><td>M21803</td></tr> <tr><td>2</td><td>D2535</td><td>Spring</td><td>B22760</td></tr> <tr><td>2</td><td>D2537</td><td>Bushing</td><td>B22785</td></tr> <tr><td>1</td><td>D2729-1</td><td>Label</td><td>B17991</td></tr> <tr><td>2</td><td>D2931</td><td>Bumper</td><td>B21139</td></tr> <tr><td>1</td><td>D3320-041</td><td>Webbing</td><td>B23538</td></tr> <tr><td>1</td><td>D3351-1</td><td>Label</td><td>B23027</td></tr> <tr><td>2</td><td>AN3-16A</td><td>Bolt</td><td>M17072</td></tr> <tr><td>2</td><td>AN4-7A</td><td>Bolt</td><td>M16199</td></tr> <tr><td>1</td><td>AN4-20A</td><td>Bolt</td><td>M12082</td></tr> <tr><td>1</td><td>AN4-22A</td><td>Bolt</td><td>M15382</td></tr> <tr><td>4</td><td>AN5-17A</td><td>Bolt</td><td>M16273</td></tr> <tr><td>2</td><td>AN960JD416</td><td>Washer</td><td>M16941</td></tr> <tr><td>2</td><td>AN960JD416L</td><td>Washer</td><td>M3154</td></tr> <tr><td>4</td><td>AN960JD516</td><td>Washer</td><td>M16527</td></tr> <tr><td>2</td><td>AN960JD8</td><td>Washer</td><td>M16158</td></tr> <tr><td>32</td><td>AN960JD9</td><td>Washer</td><td>M16499</td></tr> <tr><td>4</td><td>AN970-4</td><td>Washer</td><td>M16895</td></tr> <tr><td>32</td><td>MS20600AD4W23</td><td>Rivet</td><td>M11660</td></tr> <tr><td>2</td><td>MS20600AD4W3</td><td>Rivet</td><td>M11660</td></tr> <tr><td>2</td><td>MS21042L3</td><td>Nut (or -3)</td><td>M15924</td></tr> <tr><td>4</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M15924</td></tr> <tr><td>4</td><td>MS21042L5</td><td>Nut (or -5)</td><td>M16941</td></tr> </tbody> </table> | Qty | Part Number | Description | Batch | 2 | D2022-101 | Spacer | B21505 | 1 | D2332-041 | Prop Assembly | B23250 | 1 | D2530 | Handle Assembly | M21803 | 2 | D2535 | Spring | B22760 | 2 | D2537 | Bushing | B22785 | 1 | D2729-1 | Label | B17991 | 2 | D2931 | Bumper | B21139 | 1 | D3320-041 | Webbing | B23538 | 1 | D3351-1 | Label | B23027 | 2 | AN3-16A | Bolt | M17072 | 2 | AN4-7A | Bolt | M16199 | 1 | AN4-20A | Bolt | M12082 | 1 | AN4-22A | Bolt | M15382 | 4 | AN5-17A | Bolt | M16273 | 2 | AN960JD416 | Washer | M16941 | 2 | AN960JD416L | Washer | M3154 | 4 | AN960JD516 | Washer | M16527 | 2 | AN960JD8 | Washer | M16158 | 32 | AN960JD9 | Washer | M16499 | 4 | AN970-4 | Washer | M16895 | 32 | MS20600AD4W23 | Rivet | M11660 | 2 | MS20600AD4W3 | Rivet | M11660 | 2 | MS21042L3 | Nut (or -3) | M15924 | 4 | MS21042L4 | Nut (or -4) | M15924 | 4 | MS21042L5 | Nut (or -5) | M16941 | | 05/07/07 | 1 |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2022-101 | Spacer | B21505 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2332-041 | Prop Assembly | B23250 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2530 | Handle Assembly | M21803 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2535 | Spring | B22760 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2537 | Bushing | B22785 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D2729-1 | Label | B17991 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D2931 | Bumper | B21139 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D3320-041 | Webbing | B23538 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D3351-1 | Label | B23027 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN3-16A | Bolt | M17072 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN4-7A | Bolt | M16199 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | AN4-20A | Bolt | M12082 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | AN4-22A | Bolt | M15382 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | AN5-17A | Bolt | M16273 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN960JD416 | Washer | M16941 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN960JD416L | Washer | M3154 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | AN960JD516 | Washer | M16527 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN960JD8 | Washer | M16158 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 32 | AN960JD9 | Washer | M16499 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | AN970-4 | Washer | M16895 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 32 | MS20600AD4W23 | Rivet | M11660 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | MS20600AD4W3 | Rivet | M11660 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | MS21042L3 | Nut (or -3) | M15924 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | MS21042L4 | Nut (or -4) | M15924 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | MS21042L5 | Nut (or -5) | M16941 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | PK | Pick: Packing Kit <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>3</td><td>D2230-1</td><td>Lug</td><td>B22163C</td></tr> <tr><td>4</td><td>D2230-3</td><td>Clamp</td><td>B2221E</td></tr> <tr><td>4</td><td>D2856-400-720</td><td>Abrasion Strip</td><td>B22594</td></tr> <tr><td>1</td><td>D3338-1</td><td>Lug</td><td>B22752</td></tr> <tr><td>2</td><td>D3350-041</td><td>Strut</td><td>B23455B</td></tr> <tr><td>2</td><td>AN4-12A</td><td>Bolt</td><td>M16323</td></tr> <tr><td>8</td><td>AN4-13A</td><td>Bolt</td><td>M14906</td></tr> <tr><td>4</td><td>AN4-14A</td><td>Bolt</td><td>M14600</td></tr> <tr><td>24</td><td>AN960JD416</td><td>Washer</td><td>M16941</td></tr> <tr><td>16</td><td>MS21042L4</td><td>Nut (or -4)</td><td>M15924</td></tr> </tbody> </table> | Qty | Part Number | Description | Batch | 3 | D2230-1 | Lug | B22163C | 4 | D2230-3 | Clamp | B2221E | 4 | D2856-400-720 | Abrasion Strip | B22594 | 1 | D3338-1 | Lug | B22752 | 2 | D3350-041 | Strut | B23455B | 2 | AN4-12A | Bolt | M16323 | 8 | AN4-13A | Bolt | M14906 | 4 | AN4-14A | Bolt | M14600 | 24 | AN960JD416 | Washer | M16941 | 16 | MS21042L4 | Nut (or -4) | M15924 | | 05/07/07 | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | D2230-1 | Lug | B22163C | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D2230-3 | Clamp | B2221E | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D2856-400-720 | Abrasion Strip | B22594 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D3338-1 | Lug | B22752 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3350-041 | Strut | B23455B | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | AN4-12A | Bolt | M16323 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | AN4-13A | Bolt | M14906 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | AN4-14A | Bolt | M14600 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 24 | AN960JD416 | Washer | M16941 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 16 | MS21042L4 | Nut (or -4) | M15924 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

RELEASED
05-03-07

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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| DART AEROSPACE LTD | Work Order: | 23532 |
| Description: Heli-Utility-Basket, Lightweight | Part Number: | D350-721-041 |
| Drawing: | Qty: | 1 |
| Ref: IIN-D350-721 Rev. A page 7,8; D3325 Rev. A page 1 | | Page 2 of 2 |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | |
|------|-------------|--|--------|-------------|-------------|-------|---|-----------|------------------|--------|---|-----------|-----------------|--------|----|----------|---|
| 6 | GA | Assemble as per Dwg IIN-D350-721 Attach Travelers: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>1</td><td>D3324-041</td><td>Basket Base Assy</td><td>B23532</td></tr><tr><td>1</td><td>D3325-041</td><td>Basket Lid Assy</td><td>B23532</td></tr></table> | Qty | Part Number | Description | Batch | 1 | D3324-041 | Basket Base Assy | B23532 | 1 | D3325-041 | Basket Lid Assy | B23532 | SP | 05/07/07 | 1 |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | |
| 1 | D3324-041 | Basket Base Assy | B23532 | | | | | | | | | | | | | | |
| 1 | D3325-041 | Basket Lid Assy | B23532 | | | | | | | | | | | | | | |
| 7 | QC5 | Inspect for foreign objects as per QSI 024 & Assembly work to Step 6 | AB | 05/07/07 | 1 | | | | | | | | | | | | |
| 8 | QC4 | Inspect Kit 100% for completeness on the W/O | IN | 05/07/07 | 1 | | | | | | | | | | | | |
| 9 | PK | Identify and pack for shipping as per PPP D350-721-041 Receipt | CL | 05/07/07 | 1 | | | | | | | | | | | | |
| 10 | AC | Cost / part: <u>1701.67</u> <u>1701.67</u> | SP | 05/07/07 | 1 | | | | | | | | | | | | |
| 11 | DC | Close Work Order and Ensure Travelers Attached Inspect Level 21 Travelers: D350-721-041 D3324-041 D3325-041 | SP | 05/07/07 | 1 | | | | | | | | | | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-------------------------------------|------------|----------|
| A | 04.11.10 | New issue | KJ/JLM | |
| B | 05.02.09 | Now made in-house | KJ/JLM | |
| C | 05.03.02 | Added D3338-1 & D3350-041 to Step 5 | KJ/JLM | |

RELEASED
05/03/07

RCP... 18
SP
05/07/07

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Jun 07, 2005
11:54 am

| | | | |
|-------------------|----------------------------|------------------------------|----------------|
| Work Order No | : 0023532 | Department Code: | |
| Project Name | : D350-721-041 | Burden Flags | : NNNNNNNN |
| Project For | : WK526 | WO Status | : Open |
| Work Order Type | : Main | Invoice State | : Not Invoiced |
| Main WO Number | : | Invoice Date | : |
| House Part Number | : *D350-721-041 | Invoice Number | : |
| Description | : Heli-Utility-Basket, Lwt | Invoice Amount | : 0.00 |
| Manufactured | : Yes | | |
| Amount Req'd | : 1 | Order Entry No | : |
| Amount Done | : 0 | OE Value | : 0.00 |
| Start Date | : 06-07-05 | | |
| Est Finish Date | : 06-30-05 | Est Mark Up | : 0.000% |
| Act Finish Date | : | Actual Mark Up | : 0.000% |
| Drawings Req'd | : No | | |
| Ok for Approval | : | | |
| Approval Rec'd | : | \$0 Posted to Finished Goods | |

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| ===== | ===== | ===== | ===== | ===== | ===== |
| Material Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | : 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | : 0.00 | 0.00 | 0.00 | | |
| Production Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | : 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | : 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | : 0.00 | 0.00 | 0.00 | | |
| CNC | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | : 0.00 | 0.00 | 0.00 | | |
| Misc. | : 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| ===== | ===== | ===== | ===== | | |
| Burden | : 0.00 | 0.00 | 0.00 | | |
| ===== | ===== | ===== | ===== | | |
| Total Cost | : 0.00 | 0.00 | 0.00 | | |
| Mark up | : 0.000 | 0.000 | | | |
| Selling Cost | : 0.00 | 0.00 | | | |

| | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | : 0.00 | 0.00 |
| Profits/(Loss) | : 0.00 | 0.00 |

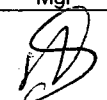

5/26

| | | |
|---|---------------------|------------------|
| DART AEROSPACE LTD | Work Order: | 23532 |
| Description: Basket Lid Assembly | Part Number: | D3325-041 |
| Dwg: D3325 Rev. <i>AB 11/85-55-A</i> | Qty: | 1 |
| Page 1 of 1 | | |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | | | | | | | | | |
|------|-------------|--|--------|-------------|-------------|-------|-----|---------|-------------|--------|----|----------|----------------|--------|---|---------|------------------|--------|----|----------|------------------|--------|----|----------|---|
| 1 | DC | Issue Traveler Dwg not required | HA | 05.06.08 | 1 | | | | | | | | | | | | | | | | | | | | |
| 2 | WS | Cut tubes as per Dwg D3325 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall. (M4130N-TS0.500W.035) <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D3325-1</td><td>End Tube</td><td>M17679</td></tr><tr><td>3</td><td>D3325-3</td><td>Interior Tube</td><td>M17679</td></tr><tr><td>2</td><td>D3325-5</td><td>Full Length Tube</td><td>M17679</td></tr></table> Identify parts appropriately | Qty | Part Number | Description | Batch | 2 | D3325-1 | End Tube | M17679 | 3 | D3325-3 | Interior Tube | M17679 | 2 | D3325-5 | Full Length Tube | M17679 | HA | 05/06/28 | 1 | | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3325-1 | End Tube | M17679 | | | | | | | | | | | | | | | | | | | | | | |
| 3 | D3325-3 | Interior Tube | M17679 | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3325-5 | Full Length Tube | M17679 | | | | | | | | | | | | | | | | | | | | | | |
| 3 | WS | Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>2</td><td>D3328-1</td><td>Hinge Plate</td><td>B16559</td></tr><tr><td>2</td><td>D3349-1</td><td>Spacer Bushing</td><td>B23025</td></tr><tr><td>1</td><td>D3352-1</td><td>Label Plate</td><td>B23028</td></tr><tr><td>2</td><td>D3367-1</td><td>Mounting Bracket</td><td>B23029</td></tr></table> | Qty | Part Number | Description | Batch | 2 | D3328-1 | Hinge Plate | B16559 | 2 | D3349-1 | Spacer Bushing | B23025 | 1 | D3352-1 | Label Plate | B23028 | 2 | D3367-1 | Mounting Bracket | B23029 | HA | 05/06/28 | 1 |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3328-1 | Hinge Plate | B16559 | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3349-1 | Spacer Bushing | B23025 | | | | | | | | | | | | | | | | | | | | | | |
| 1 | D3352-1 | Label Plate | B23028 | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3367-1 | Mounting Bracket | B23029 | | | | | | | | | | | | | | | | | | | | | | |
| 4 | WS | Remove all markings from material | HA | 05/06/28 | 1 | | | | | | | | | | | | | | | | | | | | |
| 5 | WS | Drill and Weld as per Dwg D3325 & QSI 004 Pick: <table><tr><th>Qty</th><th>Part Number</th><th>Description</th><th>Batch</th></tr><tr><td>A/R</td><td>N/A</td><td>Steel Rod</td><td>BM9430</td></tr></table> | Qty | Part Number | Description | Batch | A/R | N/A | Steel Rod | BM9430 | HA | 05/07/06 | 1 | | | | | | | | | | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | |
| A/R | N/A | Steel Rod | BM9430 | | | | | | | | | | | | | | | | | | | | | | |
| 6 | WS | Deburr as required | HA | 05/07/06 | 1 | | | | | | | | | | | | | | | | | | | | |
| 7 | QC9/6 | Inspect welding and dimensions | 2 | 05-07-06 | 1 | | | | | | | | | | | | | | | | | | | | |
| 8 | WS | Take traveler to KP | MM | 05-07-07 | 1 | | | | | | | | | | | | | | | | | | | | |
| 9 | FP | Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3 | MM | 05-07-07 | 1 | | | | | | | | | | | | | | | | | | | | |
| 10 | QC3 | Inspect Powder Coat | SD | 05/07/07 | 1 | | | | | | | | | | | | | | | | | | | | |
| 11 | FP | To GA for assembly | SD | 05/07/07 | 1 | | | | | | | | | | | | | | | | | | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 05.02.09 | New issue | KJ/JLM | <i>[Signature]</i> |

RELEASED
[Signature] 05-02-14

| W/O: | | WORK ORDER CHANGES | | | | | |
|----------|--------|--|----|------|-----|---|---|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| 05-07-06 | 5 6 | Drill, deburring, And inspect for foreign objects should be on A step before welding. Permanent change | | | |  05-07-06 |  05-07-06 |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

5/26

| | | |
|---|---------------------|------------------|
| DART AEROSPACE LTD | Work Order: | 23532 |
| Description: Basket Base Assembly | Part Number: | D3324-041 |
| Dwg: D3324 Rev. <i>A B 4/05, 05-05</i> | Qty: | 1 |
| Page 1 of 1 | | |

| Step | Location | Procedure | By | Date | Qty | | | | | | | | | | | | | | | | | | | | | | | | |
|------|----------------|--|--------------------|-------------|-------------|-------|-----|---------|-------------|--------|--------------------|----------|------------------|--------|---|---------|----------------|--------|---|---------|------------------|--------|------|----------------|-----------------------------------|--------|--------------------|----------|---|
| 1 | DC | Issue Traveler Dwg not required | <i>[Signature]</i> | 05.06.08 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | WS | Cut tubes as per Dwg D3324 Material: 4130 Cond. N Square tube per MIL-T-6736, 1/2" x 0.035" wall (M4130N-TS0.500W.035) <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>3</td> <td>D3324-1</td> <td>Bottom Tube</td> <td>M16550</td> </tr> <tr> <td>4</td> <td>D3324-3</td> <td>Full Length Tube</td> <td>M16550</td> </tr> <tr> <td>2</td> <td>D3324-5</td> <td>Top End Tube</td> <td>M17679</td> </tr> <tr> <td>2</td> <td>D3324-7</td> <td>Bottom End Tube</td> <td>M17679</td> </tr> <tr> <td>10</td> <td>D3324-9</td> <td>Vertical Tube</td> <td>M17679</td> </tr> </tbody> </table> Identify parts appropriately | Qty | Part Number | Description | Batch | 3 | D3324-1 | Bottom Tube | M16550 | 4 | D3324-3 | Full Length Tube | M16550 | 2 | D3324-5 | Top End Tube | M17679 | 2 | D3324-7 | Bottom End Tube | M17679 | 10 | D3324-9 | Vertical Tube | M17679 | <i>[Signature]</i> | 05/06/28 | 1 |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | D3324-1 | Bottom Tube | M16550 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D3324-3 | Full Length Tube | M16550 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3324-5 | Top End Tube | M17679 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3324-7 | Bottom End Tube | M17679 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | D3324-9 | Vertical Tube | M17679 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 3 | WS | Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>2</td> <td>D3328-3</td> <td>Hinge Plate</td> <td>B16559</td> </tr> <tr> <td>4</td> <td>D3348-1</td> <td>Clevis</td> <td>B23659</td> </tr> <tr> <td>2</td> <td>D3349-3</td> <td>Spacer Bushing</td> <td>B23026</td> </tr> <tr> <td>2</td> <td>D3367-1</td> <td>Mounting Bracket</td> <td>B23660</td> </tr> <tr> <td>28sf</td> <td>M569EX0.50-18F</td> <td>1/2"-18gauge (.048") carbon steel</td> <td>M16440</td> </tr> </tbody> </table> | Qty | Part Number | Description | Batch | 2 | D3328-3 | Hinge Plate | B16559 | 4 | D3348-1 | Clevis | B23659 | 2 | D3349-3 | Spacer Bushing | B23026 | 2 | D3367-1 | Mounting Bracket | B23660 | 28sf | M569EX0.50-18F | 1/2"-18gauge (.048") carbon steel | M16440 | <i>[Signature]</i> | 05/07/06 | 1 |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3328-3 | Hinge Plate | B16559 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | D3348-1 | Clevis | B23659 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3349-3 | Spacer Bushing | B23026 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 2 | D3367-1 | Mounting Bracket | B23660 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 28sf | M569EX0.50-18F | 1/2"-18gauge (.048") carbon steel | M16440 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 4 | WS | Remove all markings from material | <i>[Signature]</i> | 05/07/06 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |
| 5 | WS | Drill and Weld as per Dwg D3324 & QSI 004 Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr> <td>A/R</td> <td>N/A</td> <td>Steel Rod</td> <td>M9430</td> </tr> </tbody> </table> | Qty | Part Number | Description | Batch | A/R | N/A | Steel Rod | M9430 | <i>[Signature]</i> | 05/07/06 | 1 | | | | | | | | | | | | | | | | |
| Qty | Part Number | Description | Batch | | | | | | | | | | | | | | | | | | | | | | | | | | |
| A/R | N/A | Steel Rod | M9430 | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 6 | WS | Deburr as required | <i>[Signature]</i> | 05/07/06 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |
| 7 | QC9/6 | Inspect welding and dimensions | <i>[Signature]</i> | 05-07-06 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |
| 8 | WS | Take traveler D350-721-041 to KP | <i>[Signature]</i> | 05 07 07 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |
| 9 | FP | Powder Coat Gloss White (Ref: 4.3.5.2) as per QSI 005 4.3 | <i>[Signature]</i> | 05 07 07 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |
| 10 | QC3 | Inspect Powder Coat | <i>[Signature]</i> | 05/07/07 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |
| 11 | FP | To GA for assembly | <i>[Signature]</i> | 05/07/07 | 1 | | | | | | | | | | | | | | | | | | | | | | | | |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|--------------------|
| A | 05.02.09 | New issue | KJ/JLM | <i>[Signature]</i> |

RELEASED
[Signature] 05-02-14

| W/O: | | WORK ORDER CHANGES | | | | | | |
|----------|--------|---|--------------------|----------|-----|---------------------------------|--------------------------------|--|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector | |
| 05-07-06 | 5 6 | Drill & deburring should be on a step before welding. AS well AS inspection for foreign objects. Permanent Change | <i>[Signature]</i> | 05-07-14 | | <i>[Signature]</i> 05-07-06 | <i>[Signature]</i> 05-07-06 | |
| | N/A | A jig number is needed for the base weldment AS well A change on Dwg. D3324 for D3348-1 dimension | <i>[Signature]</i> | 05-07-14 | | <i>[Signature]</i> 05-07-06 | <i>[Signature]</i> 05-07-06 | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____